

Part	Engineer	Manager	Date	Rev.
Skittle Sorter	Nick Wright	Dan Block	Aug 8, 2018	1.0

USE SPACERS AS NEEDED TO AVOID CONTACT BETWEEN UPPER AND LOWER DYNAMIC DISCS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	92949A423	18-8 SS BHCS, 8-32 Thread, 3" Long	3
2	92141A009	18-8 SS Washer #8 Screw Size, 0.172" ID, 0.375" OD	12
3	92510A068	Al Unthreaded Spacer, 1/4" OD, 13/16" Long, #8 Screw Size	3
4	90480A009	Low-Strength Steel Hex Nut, Zinc-Plated, 8-32 Thread Size	3
5	Upper Static Disc Assembly	Upper Static Disc Assembly	1
6	Upper Dynamic Disc Assembly	Upper Dynamic Disc Assembly	1
7	Lower Dynamic Disc Assembly	Lower Dynamic Disc Assembly	1
8	Lower Static Disc Assembly	Lower Static Disc Assembly	1

